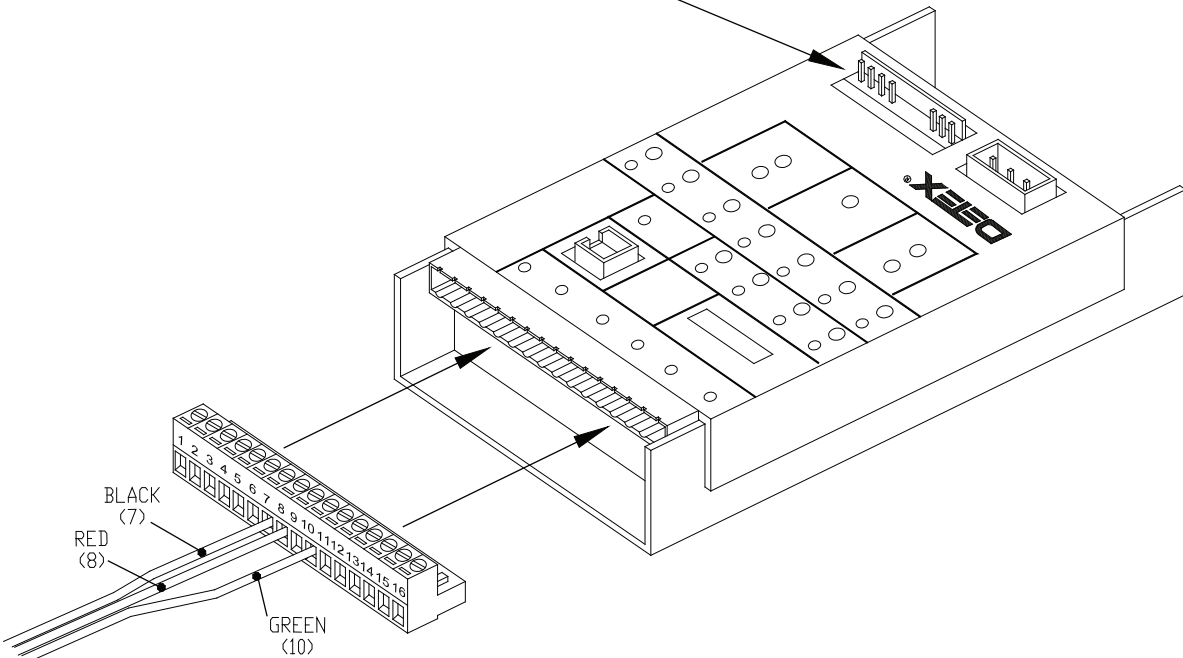


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## SERVICE REPLACEMENT FOR UDC1000 CONTROLLER

1. Remove power from device, unplug all connectors to controller then remove controller.
2. When replacing B100S:  
**CAUTION - To avoid damage, replace existing 16 pin connector with new connector provided with UDC1000 controller (see below).**
3. Attach UDC1000 to device in place of B100S controller using the same hardware .
4. Plug in remaining connectors, then apply power.



Swap wires from existing connector to connector provided with UDC1000 controller in positions shown above